## Work Order ID 57276



Page 1

March 31, 2010 12:42	2:59 PM		Children County - Children	THE ACT OF							
Revision ID: Item Name: 1-Mar	7-702-051B  1 Shoulder Harness, LH, 3 point  1/2010 Start Qty: 4.00  1/2010 Req'd Qty: 4.00		Accept	Cust Item II					Start		
Approvals: Proc	cess Plan: Dat	te:/0-3-	3/Tooling:	Da	ite:		1	Run	Start		
QC:	17	1.00	SPC (Y/N):	Da	ite:	_			Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr					113					
DSI9397	Rev A		201								
DC  Document Control	DOCUMENT CONTROL  Memo Photocopy bluefile	& type labels per	0.00 0.00 PPP D412-702-051B CF	HG002 Sloloy	13	\$	<b>1</b> )40	4 B	610	104/13	s P10=
100.1	PICK KIT						10	14	4//	30	
110 OC	QC4- 100% Inspect kits for con	npleteness	0.00	coloy/B			(44)	) _			
Quality Control	The second								2		
120 Packaging	Packaging <b>Memo</b>		0.00					le	14/	130	<del>-</del>
Packaging		100 To 100 D	PPP D412-702-051B				,	Ĭ	1		

W/0:5	1276	WORK ORDER CHANGES					
DATE	STEP	PEGM. Change	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/4/13	生 100	MIDIN'S BUH ANY-44A  ADD 6 Kil ANY-44A M /04806 XI per Kit Solahotal	Residence	1/13 GX			8 10 lails
	100.1	LEPDATE W/0 + BOM. ADD COPY of NEW BOM AS ReferANCE ADD "PICK KIT"	1	0.04.13			S Iolailis

Part No: 1412-702-051B PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:			WORK ORD	ER NON-CONFORMAN	CE (NCR)			
DATE	OTED	Description of NC		Corrective Action Section B		Verification	Approval	Annewal
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
								-
								Y
	-							
	1							

#### Work Order ID 57276

March 31, 2010 12:42:59 PM

Required Date: 09/04/2010



Page 2

Item ID:

D412-702-051B

Accept

Setup Start

Run

Stop



Revision ID:

Item Name:

1-Man Shoulder Harness, LH, 3 point

Start Date:

31/03/2010

Start Oty: 4.00 Reg'd Oty: 4.00

Operation

Description

Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID

130

Memo

OC21- Final Inspection - Work Order Release

Set Up/ Run Hours

0.00

0.00

Draw Number Draw Plan Rev. Code

Accept Qty

Reject Reject Qty

Insp. Number Stamp

Quality Control

Dart Aerospace L	_td
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	(5.1)								
W/O:			W	ORK ORDER CHANG	ES			•	
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:							
V2-12-020-02-1	n	esolution:						_ Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NCF	()			-
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description	ion B Sign 8	Verifica Sectio		Approval Chief Eng	Approval QC Inspector
		Section A	Chief Eng	Chief Eng	Date	Sectio	110	Officer Eng	GC Inspector

March 31, 2010 12:43:03 PM

Work Order ID: 57276

D412-702-051B Parent Item:

Parent Item Name: 1-Man Shoulder Harness, LH, 3 point

IPP Rev:A new issue ECN 1070 07-12-03 DD verified by:ec Comments:

IPP Rev:B now at chg002 ECN1150 08-03-31 DD verified by:

Start Date: 31/03/2010

Required Date: 09/04/2010

Start Qty: 4.00 Required Qty: 4.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID Purch Purchased Bin Primary Item Location No

Last Location

Route Seq ID 110

Unit of Measure Each

Qty on Hand 106.0000

Loc Code

Remaining Qty Qty To Pick Issued 8.0000

Date Issued

Status

Page 1

AN960JD416 3 Y

Warehouse	Loc Oty	Loc Code
Location		
Main Warehouse		
ST356	106	
103962	4	
108986	9	
111425	43	

Purchased

No

113422 50 Each 8.0000 110

M113706 Kap/13 (8)

NA61149 004635

Loc Qty Warehouse Location Main Warehouse ST357 111279

Dart Aerospace	e Ltd	
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W/O:			V	VORK ORDER CHANG	ES				
DATE	STEP	PRO	CEDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									-
Part No	:]	PAR #:	_ Fault Ca	tegory:	NCR: Yes	No <b>DQ</b>	\:	Date:	
		esolution:							
NCR:		V	ORK OR	DER NON-CONFORMA	NCE (NCR	)			12
DATE	STEP	Description of NC	1-101-1	Corrective Action Section		Verific	ation	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	on C	Chief Eng	QC Inspector
									-
		V							

March 31, 2010 12:43:03 PM

Work Order ID: 57276

Parent Item:

D412-702-051B

Parent Item Name:

1-Man Shoulder Harness, LH, 3 point

Comments:

IPP Rev:A new issue ECN 1070 07-12-03 DD verified by:ec

IPP Rev:B now at chg002 ECN1150 08-03-31 DD verified by:

Start Date: 31/03/2010

Required Date: 09/04/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name N960JD416L 2 4

Replacement Mfg/ Item ID

Purch Purchased Bin Primary Item Location No

Last Location

Route Seq ID 110

Unit of Measure Hand Each

Qty on 649.0000

Remaining Qty To Pick Issued 8.0000

Qty

M114056 945toch

Date Issued

Status

Page 2

AP01149054160

Warehouse Loc Oty Loc Code Location Main Warehouse ST346 649 105078 107008 54 108583 35 110153 156 112492 400

Manufactured

110

Each

4.0000

23.0000

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST245	23	
32606	2	
47140	11	
51309	10	

W/O:			W	ORK ORDER CHANG	ES			•	- 1
DATE	STEP	PRO	CEDURE CH		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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									1. 0
Part No.		DAD #+	Foult Cot		NCD: Vac N	In DOA		Data	8
raitivo		PAR #: esolution:							
NCR:		V	VORK ORE	DER NON-CONFORMA	NCE (NCR)				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	Sign & Date	Verifica Section		Approval Chief Eng	Approval QC Inspector
		on of							

Page 3

March 31, 2010 12:43:03 PM

Work Order ID: 57276 Parent Item:

D412-702-051B

Parent Item Name: 1-Man Shoulder Harness, LH, 3 point

Comments:

IPP Rev:A new issue ECN 1070 07-12-03 DD verified by:ec IPP Rev:B now at chg002 ECN1150 08-03-31 DD verified by:

Start Date: 31/03/2010

Start Qty: 4.00

Required Date: 09/04/2010

Required Qty: 4.00

Item Nam	nt Item ID/ e
D3571-3	10
THE RESERVE	

Replacement Mfg/ Item ID

Purch Manufactured

Manufactured

Bin Primary Item Location Last Location Route Seq ID 110

Each

Unit of Measure

Qty on Hand 8.0000

Remaining Qty Qty To Pick Issued 4.0000

Date Issued

Status



Warehouse

Main Warehouse

ST245A

47142

Loc Qty

Loc Code

Location

110

Each

D3610-041 14

Warehouse

Loc Qty

Loc Code

33.0000

Location Main Warehouse ST244A

47144 51650 33 25

110

95.0000 4.0000

Loc Code

Manufactured No

Loc Oty

8

Each

Warehouse Location

Main Warehouse ST244A

55669

95 95

55669

								-	
W/O:			W	ORK ORDER CHANG	SES				
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									-3
Part No	:	PAR #:	Fault Cate	egory:	_ NCR: Yes	No DQ	A:	_ Date: _	
	Re	solution:	Disposition	on:	_ QA: N/C C	losed:		Date: _	
NCR:		1	WORK ORD	ER NON-CONFORM	ANCE (NC	R)			10
DATE	STEP	Description of NC			tion B	Verifi	cation	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	ion C	Chief Eng	QC Inspector
	1								
	) ×								
	6.								
									85
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March 31, 2010 12:43:03 PM

Work Order ID: 57276 Parent Item:

D412-702-051B

Parent Item Name: 1-Man Shoulder Harness, LH, 3 point

Comments:

IPP Rev:A new issue ECN 1070 07-12-03 DD verified by:ec IPP Rev:B now at chg002 ECN1150 08-03-31 DD verified by:



Start Date: 31/03/2010

Start Qtv: 4.00

Required Date: 09/04/2010

Page 4

Status

Required Qty: 4.00

Date

Issued

Component Item ID/ Item Name

Replacement Mfg/ Item ID D3761-1-041 1 Per DS I 9402 (Manufactured No

Purch

Bin Primary Item Location

Last Location Route Seq ID 110

Unit of Measure Hand Each

Qty on 10.3300 Remaining Oty Qty To Pick Issued

4,0000 57662

HOOK & LOOP STRIP

Warehouse	Loc Oty	Loc Code
Location		Lot Code
Main Warehouse		
ST	10	
57201	10	
Main Warehouse		
ST086	0.33	
38270	0.33	
110	Each	0.0000

D412-702-107B

Manufactured No

57245



Harness Assembly

Dart Aeros	pace Ltd
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W/O:			W	ORK ORDER CHANGE	S				•
DATE	STEP	PRO	OCEDURE CH		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cat	egory:	NCR: Yes	No DQ	A:	_ Date: _	
	Re	solution:	Disposition	on:	QA: N/C Clo	sed:		_ Date: _	
NCR:			WORK ORE	DER NON-CONFORMA	NCE (NCR)				
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DAIL	OIL	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector
									-
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March 31, 2010 12:43:03 PM

Page 5

Work Order ID: 57276

Parent Item:

D412-702-051B

Parent Item Name: 1-Man Shoulder Harness, LH, 3 point

Comments:

IPP Rev:A new issue ECN 1070 07-12-03 DD verified by:ec IPP Rev:B now at chg002 ECN1150 08-03-31 DD verified by:



Start Date: 31/03/2010

Required Date: 09/04/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name MS21042L4 27

Replacement Mfg/ Item ID

Purch Purchased

Primary Item Location No

Last Location

Route Seq ID 110

Unit of Measure Each

Qty on Hand

Remaining Qty Qty To Pick Issued 1,914.000 12.0000

Date Issued

Status

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST139	12	
111827	12	
Main Warehouse		
ST300	1902	
102552	6	
104248	6	
110507	184	
113422	698	

1000

Loc Qty

22

22

8

MS24693-S274

Purchased

110

114108

9063

108560

Warehouse

Location Main Warehouse ST288

Each 22.0000

Loc Code

4.0000

March 31, 2010 12:43:03 PM

Shop Packet Print

Page 5

le 14/13 (4)

Dart Aerospace Lt
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W/O:			W	ORK ORDER CHANG	ES				•
DATE	STEP	PRO	OCEDURE CHA	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				П					
									9
Part No		PAR #:	Fault Cate	egory:	NCR: Yes	lo DQ	A:	Date:	
	R	esolution:	Disposition	on:	QA: N/C Clo	sed:		_ Date: _	
NCR:		1	WORK ORD	ER NON-CONFORMA	NCE (NCR)				-
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector
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					- pa-				2

-	100	Comp.	3.00	-	
100	OWN BOX	100.0	111		_
17.800.2	Am t	Lifery II	W	51	W 1 W

	TY 1A	QTY -052A			Part Number	Description
X			1 5		D412-702-051A	The state of the s
	-	X			D412-702-052A	1-Man 3-Point LH Shoulder Harness Kit
			X	1	D412-702-051B	1-Man 3-Point RH Shoulder Harness Kit
			-	X	The second secon	1-Man 3-Point LH Shoulder Harness Kit
	-			_^	D412-702-052B	1-Man 3-Point RH Shoulder Harness Kit
1 1"	- 1				D412-702-107A	HARNESS ASSEMBLY
1*	- 1				D3573-3	ADAPTER
11					D3579-042	SHOULDER HARNESS
4*					K6.2	CLIP
4*	_				MS24693S272	SCREW
4*					AN960JD10LL	WASHER
			-		MS21042L3	NUT
-		1	1 - 12		D412-702-109A	HARNESS ASSEMBLY
100	-	1*	y m = 1		D3573-3	ADAPTER
		1*			D3579-041	SHOULDER HARNESS
200	-	1*			K6.2	CLIP
-	-	4*			MS24693S272	SCREW
	-	4"		F	N960JD10LL	WASHER
		4*		IN.	/IS21042L3	INUT
			1	C	0412-702-107B	
	1		1*		03573-3	HARNESS ASSEMBLY
			1*		3579-046	ADAPTER
177			1*		6.2	SHOULDER HARNESS
USE		1	4*	100	IS24693S272	CLIP
77.7			4*		N960JD10LL	SCREW WASHER
11-9			4*		S21042L3	NUT
	1				100	
5 I I	1		-		412-702-109B	HARNESS ASSEMBLY
		- No.	-		3573-3 3579-045	ADAPTER
	-	-	-		3579-045 3.2	SHOULDER HARNESS
	1		-		S24693S272	CLIP
-	1					SCREW
	1		-	4* MS	N960JD10LL S21042L3	WASHER
1	=	1				NUT
1	-		1	-	542-1	BRACKET
1	1		1		571-3	GUIDE
1	-	Control of the last	1		610-041	BRACKET
2	1		1		618-1	CAP
1	2	_	2		4-10A	BOLT
1	1		1		4-44A	BOLT
3	1		1		24693S274	SCREW
2	3				960JD416	WASHER
3	3				960JD416L	WASHER
-	3	- 61	3	3 MS	21042L4	NUT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

BY D. SHEPHERD (DE # 02)

DATE: CERT. NO.: ISSUE NO.:

07.11.21 SH04-7 3 \*Denotes that part is included with assembly above

DESIGN	1E	DADTARDOGRADA	
DRAWN	(F)	DART AEROSPACE LTD	
CHECKED	la la	HAWKESBURY, ONTARIO, CANADA DRAWING NO.	
MFG. APPR.	N/A	DSI 9397	REV. A
APPROVED	160	TITLE	ET 3 OF 3
DE APPR.	-7/	SHOULDER HARNESS KITS	SCALE
DATE 07.1	1.21	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRINTE AND COMPUENTIAL AND ITS UPPLIED ON THE EXPRESS CONDITIONS TO BE USED FOR A DESCRIPTION OF THE EXPRESS CONDITIONS OF THE USED FOR A DESCRIPTION OF THE EXPRESS CONDITIONS OF THE USED FOR A DESCRIPTION OF THE EXPRESS CONDITIONS OF THE USED FOR A DESCRIPTION OF THE USED FOR A	NTS

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W/O:			WO	RK ORDER	CHANGES					• ,
DATE	DATE STEP PROCEDURE CHANGE					Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										MO STANSON
Part No	:	PAR #:	_ Fault Categ	jory:	NC	R: Yes I	No DQA	A:	_ Date: _	
	R	esolution:	Disposition	n:	QA	: N/C Clo	sed:		_ Date: _	
NCR:		W	ORK ORDE	R NON-CON	IFORMANCI	(NCR	)			
DATE	STEP	Description of NC		Corrective Actio			Verific	ation	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Des Chief E	cription ing	Sign & Date	Section		Chief Eng	QC Inspector
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<b>V</b>					. 9	4 · ·	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
					-, -	3 30				

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. D & E

REF. CANADIAN STC: SH04-7 REF. FAA STC: SR01997NY EASA STC: EASA.IM.R.S.00710

HELEBENCE ONTA

DSI9408-011/-013/-015/-017 Hook and Loop Strip Kits are available to upgrade existing D412-702-041A/-043A/-045A/-049A/-051A/-051B/-052A/-052B 3-Point Shoulder Harness Kits at CHG 001 and D412-702-041B/-043B/-045B/-049B 3-Point Shoulder Harness Kits at CHG 002. The DSI9408-011/-013/-015/-017 kits are included in D412-702-041A/-043A/-045A/-049A/-051A/-051B/-052A/-052B kits at CHG 002 and D412-702-041B/-043B/-045B/-049B kits at CHG 003.

The DSI9408 kits provide D3761-1-041 hook and loop strips that help prevent passengers from inadvertently pulling the shoulder belts out of the D3571-1/-3 guides. Installation of the D3761-1-041 hook and loops strips is optional.

The D3761-1-041 hook and loop strip is installed by wrapping the strip tightly around the front face of the D3571-1/-3 guide so that the "loop" side of the strip is exposed to the shoulder belt as shown in the figure below. The kits are as follows:

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X	. 6.7			DSI9408-011	9-Man Hook and Loop Strip Kit Upgrades D412-702-041A kits at CHG 001 Upgrades D412-702-041B kits at CHG 002
	х			DSI9408-013	5-Man Hook and Loop Strip Kit Upgrades D412-702-043A Kits at CHG 001 Upgrades D412-702-043B Kits at CHG 002
		х		DSI9408-015	4-Man Hook and Loop Strip Kit Upgrades D412-702-047A Kits at CHG 001 Upgrades D412-702-047B Kits at CHG 002
	ore-				Upgrades D412-702-049A Kits at CHG 001
			X	DSI9408-017	Upgrades D412-702-049B Kits at CHG 002 Upgrades D412-702-051A Kits at CHG 001 Upgrades D412-702-051B Kits at CHG 001 Upgrades D412-702-052A Kits at CHG 001 Upgrades D412-702-052B Kits at CHG 001
				54	775-702-002B Kits at CHG 001
9-	5	4	1	D3761-1-041	Hook and Loop Strip

PORTION OF D3571-1/-3 GUIDE THAT SHOULDER BELT PASSES THROUGH (REF)

D3761-1-041 HOOK & LOOP STRIP (ENSURE THAT 'LOOP' SIDE IS EXPOSED TO SHOULDER BELT)

- D3571-1/-3 GUIDE

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

BY D. SHEPHERD (DE # 02)

DATE: 08.03.05
CERT. NO. SH04-7
ISSUE NO. 3

A	NEW IS	SSUE		1	1		
REV.			DESCRIPTION	LE	08.03.05		
DESIGN		1-		BY	DATE		
DRAWN		LE	DART AEROSP HAWKESBURY, ONTAK	ACE	LTD		
CHECKE	ED		DRAWING NO.	tio, CAIN			
MFG. AF	PPR.	N/A	DSI 9408		REV. A		
APPROV	/ED	4	TITLE	-	HEET 1 OF 1		
DE APPE	₹.	-	HOOK AND LOOP STRIP		SCALE		
DATE	08.03	3.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD  THE DOCUMENT IS PRIVATE AND CONFIDENCE OF COMMUNICATION OF ANY STREET PERSON WOTTO BY USED FOR ANY STREETS OF COMED OF COMMUNICATION OF ANY OTHER PERSON WITTEN THE PERSON WITTEN THE PERSON TH				

Dart	Ltd	
W/O:		

W/O:											
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
								We Ditt			
Part No: PAR											
	R	esolution:							Date:		
NCR:		W	ORK OR	DER NON-CONFORMA	NCE (NC	R)			7		
DATE	STEP	Description of NC		Corrective Action Section		Verifi	cation	Approval	Approval		
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	Section C	Chief Eng	QC Inspector		
			-						Y.		
									-		

Status	Item ID	1 TOSI BI	Name	Chart Date	W/1000000000000000000000000000000000000							
1	AN4-10A		Bolt	Start Date	Quantity P		Scrap %	Route Seq I	E Sort	Comments	Date Last Mod	Add Date
100	AN4-44A		BOIL	01/01/2008	2.0000	Each	0 %	110	0	The same of the sa	05/12/2009 7:16 PM	
~	ANTHA		Bolt	13/04/2010	1.0000	Each	0.00	440		(1)		
1	AN960JD416		Mankan		1.0000	cacii	0 %	110	0	42	13/04/2010 2:12 PM	13/04/2
			Washer	01/01/2008	3.0000	Each	0 %	110	0			
4	AN960JD416L		Washer	01/01/2008	2.0000				U	43	05/12/2009 7:16 PM	05/12/2
-	D3542-1			01/01/2008	2.0000	Each	0 %	110	0	a*)	05/12/2009 7:16 PM	05/12/2
100			Bracket	05/12/2009	1.0000	Fach	0 %	110	-			
1	D3571-3		Guide			1101100200	0 70	110	0	0]	05/12/2009 8:29 PM	05/12/2
-	D3610-041		Guide	05/12/2009	1.0000	Each	0 %	110	0		05/12/2009 8:30 PM	05/12/2
1	03010-041	Control House	Bracket	05/12/2009	1.0000	Each	0.0/	440		11	03/12/2009 0.30 PM	05/12/2
1	D3618-1		CAP	N . A	1.0000	Lacii	0 %	110	0	(0.	05/12/2009 8:30 PM	05/12/2
			CAP	05/12/2009	1.0000	Each	0 %	110	0			
1	D3761-1-041		HOOK & LOOP STRIP	05/12/2009	1.0000				U	47	05/12/2009 8:30 PM	05/12/2
1	D412-702-107B			03/12/2009	1.0000	Each	0 %	110	0	117	05/12/2009 8:31 PM	05/12/2
	CONTRACTOR AND		Harness Assembly	01/01/2008	1.0000	Each	0 %	110	0			
1	MS21042L4		Nut	01/01/2000				SSON	0	0	05/12/2009 7:16 PM	05/12/2
80	MS24693-S274			01/01/2008	3.0000	Each	0 %	110	0	a)	05/12/2009 7:16 PM	0E/13/3
	11321033-32/4		Screw	01/01/2008	1.0000	Fach	0.07	110	2041			
				Programme and the second	2.0000	EGCII	0 %	110	0	4	05/12/2009 7:16 PM	05/12/2



The value adding parts of the process are obvious, so companies mistakenly focus on trying to make them go faster. The waste is not obvious, so it is not addressed. Lean focuses on eliminating the waste.

Lean is ongoing, there is no end to the search for

waste!